

# Rylard Wood Primer

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 Reference: n/a  
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<b>Product Description</b>	<b>A high quality alkyd primer for wood</b> , for the topside painting of canal boats and leisure craft.				
<b>Features &amp; Use</b>	<ul style="list-style-type: none"> <li>• Gives excellent sealing and filling of solid and ply woods used in boat construction</li> <li>• Use as the primer for wooden substrates to be finished with Rylard Undercoat and Rylard Plus Enamel, on topsides and interior work on all types of leisure marine craft, including narrow boats, river cruisers and yachts</li> <li>• Formulated with lead-free pigments</li> <li>• For interior and exterior use</li> </ul>				
<b>Approvals/ Certification</b>	Please consult Rylard Paints				
<b>Finish</b>	Matt				
<b>Volume Solids</b>	50 ± 2%				
<b>VOC Content</b>	295 ± 20 g/litre				
<b>Film Thickness Range And Coverage</b>		<b>Dry Film Thickness</b>	<b>Wet Film Thickness</b>	<b>Theoretical Coverage</b>	
	<b>Minimum</b>	30 µm	50 µm	20.0 m <sup>2</sup> /litre	
	<b>Maximum</b>	40 µm	67 µm	15.0 m <sup>2</sup> /litre	
Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated					
<b>Drying Times</b>	Applied to 35 microns DFT		<b>+10°C</b>	<b>+20°C</b>	<b>+30°C</b>
	<b>Dust Free</b>		2½ hr	1 hr	40 min
	<b>Hard Dry</b>		6 hr	4 hr	3 hr
	<b>Overcoating</b>	Minimum	18 hr	16 hr	14 hr
		Maximum	Indefinite if clean and sound (see Product Notes)		
Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation					
<b>Colours</b>	White				
<b>Product Code</b>	<b>15WPR-WHI-</b>				
<b>SG</b>	1.42 kg/lit				
<b>Storage Conditions</b>	Store in dry, cool conditions and protect from frost				
<b>Shelf Life</b>	Minimum 12 months if stored as above in unopened containers				
<b>Flash Point</b>	23-60°C				

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<b>Surface Preparation</b>	<ul style="list-style-type: none"> <li>• <b>Bare Wood:</b> rub down with minimum 120 grit sand paper and remove all dust</li> <li>• All surfaces to be coated should be dry and cleaned as necessary to remove all dust, oil, grease, salts, or other contamination</li> </ul>				
<b>Mixing</b>	Must be mixed thoroughly before use. Agitate periodically to ensure paint remains homogeneous.				
<b>Thinner</b>	No.3 Thinner <b>Equipment Cleaner</b> No.3 Thinner				
<b>Application Conditions</b>	Only apply in conditions of good ventilation which must be maintained during drying and curing. Do not apply when rain, mist, sleet or snow are imminent. During application and drying time of the paint coating, the surface should be dry, the Relative Humidity should not exceed 85% and the steel temperature should remain at least 3°C above the dew point. Paint temperature should ideally be at a minimum of 15°C.				
<b>Application Methods</b>	<b>Method</b>	<b>Airless Spray</b>	<b>Conventional Spray</b>	<b>Brush</b>	<b>Roller</b>
	No	Yes	Yes	Yes	Yes
	<ul style="list-style-type: none"> <li>• This product is designed for brush application as supplied. Roller application can also be used as supplied, but degree of surface finish may not be as good as with brushing, depending on the type of roller used</li> <li>• Conventional spray: thinning with up to 10% with No.3 Thinners may be required</li> </ul>				
<b>Product Notes</b>	<ul style="list-style-type: none"> <li>• On Marine Ply, apply a first coat thinned 1:1 as a sealer coat. On other types of wood use as supplied and thin slightly if required</li> <li>• Do not apply below 10°C. Drying time will be affected at lower temperatures</li> <li>• Overcoating: for best results overcoating within 48 hours is recommended</li> </ul>				
<b>Health &amp; Safety</b>	Containers are provided with safety labels which should be observed. Further information about hazardous influences and protection are detailed in individual Product Safety Data Sheets. A Safety Data Sheet for this product is available on request from Rylard Paints.				